

TECHNICAL SERVICE BULLETIN

TB08-113 R

TO: RESIDENTAL AND MAYTAG DISTRIBUTORS
FROM: TECHNICAL SERVICE DEPARTMENT
DATE: APRIL 4, 2008
RE: C-6 LIQUID LINE STUB

With the introduction of the new C-6 coil, we would like to explain the new liquid line set up. The New C-6 coil will come charged with nitrogen. There is fitting on the liquid line with a black cap and under the cap is Schrader valve. That fitting should be removed and replaced with the liquid line stub attached to the coil.

For verification that the coil does not have a leak, the Technician should depress the Schrader valve under the Black cap to release the pressure in the coil.

When the pressure is released from the coil, slide the nut (664387) over the brazing stub (664378) and braze the line set the stub (**remember to slide the nut on the stub before brazing**).

See attached pictures as guide for the installation.

If you have any questions contact Technical Service at 1-800-422-4328 ext 2.

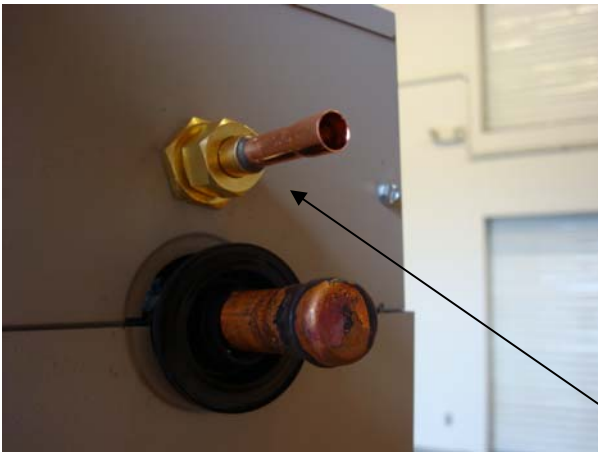
NORDYNE
Technical Service Department



Liquid line Brazing stub (664378)



Fitting with black cap and Schrader valve



Liquid line brazing stub (664378) with nut (664387)